



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

649.5212

Job Sheet 208762



Part No: 649.5212

Job Qty: 4 pcs

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/1/20

Job Tracking No:

Due Date: 5/19/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Rev. C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	4 pcs	5/6/20	5/6/20	0.00	0.20	Bandsaw - 1	ALA
110	HAAS 4 Axis - B4B	4 pcs	5/7/20	5/7/20	0.00	0.98	HAAS - 1 - B4B	
							HAAS - 2 - B4B	
							HAAS - 3 - B4B	
							HAAS - 4 - B4B	
120	QC 2	4 pcs	5/7/20	5/7/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	



Container No: S270001



Part: 649.5212

Job No: 208762

Serial No/Batch: S270001

Revision: Rev C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/12/20

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130	QC 8	4 pcs	5/7/20	0.00 0.00	QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 76	
140	Outsource - 4 - Anodize	4 pcs	5/19/20		ATG001-VC	8
150	Packaging 2-1 - Receive - B4B	4 pcs	5/19/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	

MNT 20/04/19

2020-04-20

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
160	QC 6	4 pcs	5/19/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
170	Packaging 3-1 - Stock - B4B	4 pcs	5/19/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
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					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
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					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
180	QC 21 - SA	4 pcs	5/19/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

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CCK124

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Part Op 100 - Cut Blanks at 3.00"

Descriptions: 110 - 1-Machine per folio FB228 DWG REV: C FOLIO REV: AA 2- deburr and break all sharp edges

120 - QC2 Machining-1 (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - Issue P/O to ATG: 46305 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N

150 - (Receive & Inspect for Damage & Mat'l Certs)

160 - (QC6- All purchased or subcontracted products)

170 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

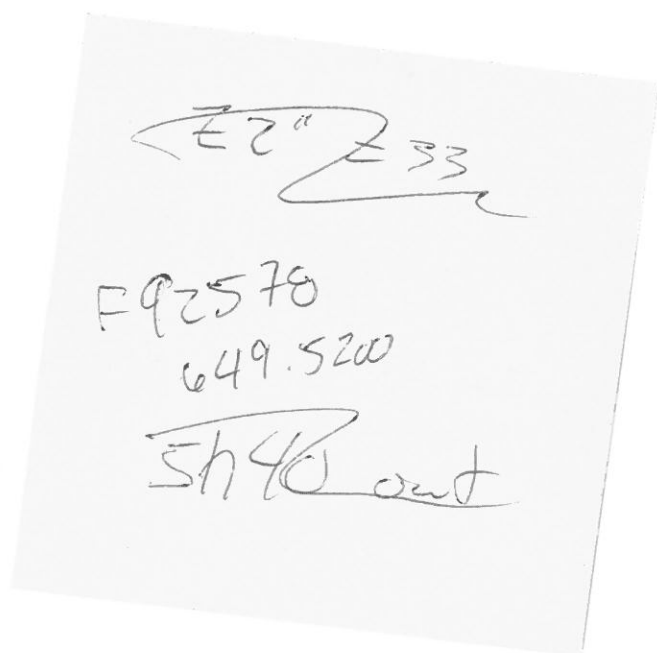
180 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
649.5200E	Bracket	1 ft (.25 ea)	100-Bandsaw - 1	F92578

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	649.5200E	1	116	0

Part Specifications				
Specifications could not be found.				

Plex 4/1/20 8:02 AM Dart.lajeunesse.marie





Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046305



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046305

PO Date: 4/20/20

Due Date: 5/6/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204829	D4842-3	D4842 RevB	Lower Cutter Body, LH : Certificate of Conformity only Issue P/O : AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P- 23377 J TYPE I CLASS N; 1- 2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32
2	208838	D5111-1	D5111 Rev B	Bracket Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: Black Anodize as per Dwg D5111 PRIME AS PER DWG, SEE NOTE #2: Certificate of Conformity only	Firmed 15	-	5/6/20	15 pcs	0 pcs	15 pcs	\$6.44/pcs	\$96.60
3	208890	D5140-2	D5140 Rev A	Upper Cutter Body, RH : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: 1- Black Anodize as per Dwg D5140 2- Prime as per dwg Certification of Conformity is required	Firmed XB	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32
4	205009	647.7913	647.7900 Rev NC	Doubler : Various STC's Issue P/O ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed X25	-	5/6/20	25 pcs	0 pcs	25 pcs	\$7.49/pcs	\$187.25
5	208889	D5140-1	D5140 Rev A	Upper Cutter Body, LH : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: 1- Black Anodize as per Dwg D5140 2- Prime as per dwg Certification of Conformity is required	Firmed XB	-	5/6/20	8 pcs	0 pcs	8 pcs	\$10.54/pcs	\$84.32

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PURCHASE ORDER

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Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	209002	647.4114	647.4100 Rev N/C	Shim : Various STC's Issue P/O ATG, black anodize and prime as per dwg 647.4114 Rev. N/C	Firmed X13	-	5/6/20	13 pcs MAY 6 7 2020	0 pcs	13 pcs	\$6.54/pcs	\$85.02
7	205002	647.1812	647.1800 REV.A	Shim : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed X196	-	5/6/20	186 pcs 196 MAY 6 7 2020	0 pcs	186 pcs	\$7.14/pcs	\$1,328.04
8	207952	RBEL135M-2905-101-14	RBEL135M-2905-101 Rev 9	Collar Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X4	-	5/6/20	4 pcs APR 2 8 2020	0 pcs	4 pcs	\$5.72/pcs	\$22.88
9	208681	RBWSI-HT-12AS-M-1	RBWSI-HT-12AS-M Rev A	Top (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed X4	-	5/6/20	4 pcs APR 2 8 2020	0 pcs	4 pcs	\$8.62/pcs	\$34.48
10	205001	647.1810	647.1800 Rev N/C	Nose Door Doubler : Various STC's Outsource process-Anodize per QSI017 4.1.10.1 ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed X16	-	5/6/20	16 pcs MAY 6 7 2020	0 pcs	16 pcs	\$9.79/pcs	\$156.64
11	204890	D5532-041	D5532 Rev A	Valve Cap Assembly : Various STC's Issue P/O: Blue Anodize as per Dwg D5532 BLUE ANODIZE PER MIL-A-8625F TYPE I or IB or IC or II or IIB CLASS 2	Firmed	-	5/6/20	10 pcs	0 pcs	10 pcs	\$8.62/pcs	\$86.20
12	208236	RBE105-14181W3-1	RBE105-14181W3 Rev A	Support -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	5/6/20	6 pcs MAY 6 7 2020	0 pcs	6 pcs	\$5.72/pcs	\$34.32

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PURCHASE ORDER

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Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
13	205054	647.1612	647.1600 Rev A	Splice Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O ATG, balck anodize and prime as per dwg 647.1612 Rev. A	Firmed x32	-	5/6/20	32 pcs	0 pcs	32 pcs	\$7.19/pcs	\$230.08
14	203893	D4973-1	D4973 Rev C	Upper Cutter Deflector : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) ISSUE P/O: TO:ATG ANODIZE AS PER DWG PRIME AS PER DWG	Firmed x16	-	5/6/20	6 pcs	0 pcs	6 pcs	\$12.34/pcs	\$74.04
15	208894	D4974-1	D4974 Rev D	Upper Rail : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : 1- Black Anodize as per Dwg D4974 2- Prime as per dwg	Firmed x5	-	5/6/20	5 pcs	0 pcs	5 pcs	\$11.09/pcs	\$55.45
16	208762	649.5212	649.5200 Rev C	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed x8	-	5/6/20	8 pcs	0 pcs	8 pcs	\$9.29/pcs	\$74.32
17	208687	RBWSI-HT-12AS-M-2	RBWSI-HT-12AS-M Rev A	Base (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed x4	-	5/6/20	4 pcs	0 pcs	4 pcs	\$8.62/pcs	\$34.48
18	207951	RBEL135M-2905-101-13	RBEL135M-2905-101 Rev 9	Motor Clamp Outsource process-Anodize per QSI017 4.1.10.1 -Issue PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed x4	-	5/6/20	4 pcs	0 pcs	4 pcs	\$5.72/pcs	\$22.88

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K6A 1K7
Canada

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PURCHASE ORDER

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Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
19	208307	D4838-1	D4838 Rev A	Upper Cutter Body, LH : Certificate of Conformity only Issue P/O: _____ ATG, Hard Black Anodize and Prime as per Dwg D4838-1 Rev. A	Firmed	-	5/6/20	12 pcs	0 pcs	12 pcs	\$10.54/pcs	\$126.48
20	208677	D4842-4	D4842 Rev B	Lower Cutter Body, RH : Certificate of Conformity only Issue P/O : _____ AS PER DWG D4842 HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME IAW MIL-P- 23377 J TYPE I CLASS N; 1- 2 MIL MAX, AS PER QSI 005. C OF C IS REQUIRED	Firmed	-	5/6/20	6 pcs	0 pcs	6 pcs	\$10.54/pcs	\$63.24
21	205070	647.7611	647.7600 Rev N/C	Lower Deflector : Various STC's Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.7600	Firmed	-	5/6/20	8 pcs	0 pcs	8 pcs	\$12.34/pcs	\$98.72
22	208238	RBE105-14181W1-9	RBE105-14181W1 Rev 1	Drift -Issue P/O: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	5/6/20	6 pcs	0 pcs	6 pcs	\$5.72/pcs	\$34.32
23	208107	646.9910	646.9900 Rev nc1	Struts Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	-	5/6/20	30 pcs	0 pcs	30 pcs	\$13.69/pcs	\$410.70
24	209224	RBW6205G08451-3G	RBW6205G08451-3G Rev 2B	Puller Bolt Removal Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue PO: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Material; 6061 - Certificate of Conformity is required	Firmed	-	5/6/20	3 pcs	0 pcs	3 pcs	\$5.72/pcs	\$17.16
Grand Total:											\$3,526.26	

Handwritten signature: L. Guerin



Dart Aerospace Ltd.
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K6A 1K7
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PURCHASE ORDER POHB046305



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/28/20 12:12 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920095

Date: 06-May-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
16 ea	Part: 647.1810 Nose Door Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S265778 Expiry Date: 08/21 Job: 27368 Line: 10 PO: POHB046305		Rev: A
8 ea	Part: 649.5212 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S265778 Expiry Date: 08/21 Job: 27374 Line: 16 PO: POHB046305		Rev: C
25 ea	Part: 647.7913 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S265778 Expiry Date: 08/21 Job: 27362 Line: 4 PO: POHB046305		Rev: A

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MAY 08 2020
DART AEROSPACE LTD.

Made in Canada.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920095

Date: 06-May-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
13 ea	Part: 647.4114 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5265778 Job: 27364 PO: POHB046305	Rev: N/C	U
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: MAY 06 2020 Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.